

THREADED

Fittings

10-32 UNF Special Tapered Thread **PG-89** 1/4-28 UNF **PG-92**



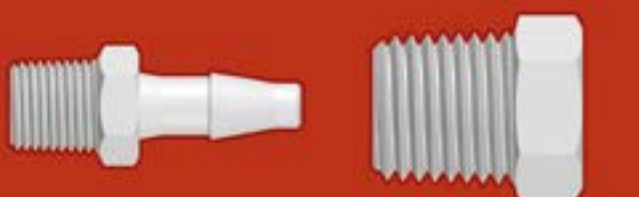
1/4-28 UNF Bottom Sealing **PG-93** Metric - M6x1 **PG-94**



Metric - M5x.8 **PG-94** 1/16-27 NPT **PG-95**



1/8-27 NPT **PG-96** 1/4-18 NPT Reducers **PG-97**



The X Thread

Nordson MEDICAL X Series components have a tapered 10-32 thread that functions like a pipe thread. In comparison to standard 10-32 UNF threaded fittings, the tapered design works better with oversized ports and ports which are not perpendicular to the face of the component.

The 120 degree chamfer under the hex provides a seal when the fitting is tightened into a port with a countersink as shown below. It also seals on the thread due to interference on the pitch diameter. When using an elbow or tee, the tapered thread tightens radially and facilitates directional alignment of the barb.

Other Thread Series

K, B, C and D Series fittings, designed for use with 10-32 UNF ports, are straight-threaded components. These fittings seal against the 120 degree chamfer under the hex on the fitting and do not tighten radially as they are assembled. S Series fittings are straight threaded components for 1/4-28 UNF ports, M5 Series are for M5 x .8 ports and M6 Series are for M6 x 1 ports.

Part numbers for fittings with pipe threads are noted below. Those for use with 1/16-27 NPT ports have part numbers prefixed with 16; those for 1/8-27 NPT ports have part numbers prefixed with 18; and those for 1/4-18 NPT ports have part numbers prefixed with 14.

The features shown below must be incorporated into the port when using our B, C, D, X, K, S, M5 and M6 Series fittings. Failure to do so will jeopardize the performance of the seal between the fitting and port. For applications in which this seal is highly critical, we recommend that you contact a sealant specialist.

When working with threaded parts, Nordson MEDICAL strongly recommends that you test sample parts in your application.

| Nordson MEDICAL's Thread Series | Dimension A Thread Length | Clearance Needed to Achieve Chamfer Seal | Dimension B Countersink Diameter | Feature C Internal Screw Thread Series |
|---------------------------------|---------------------------|--|----------------------------------|--|
| X | .200" | .250" | .210"-.230" | 10-32 UNF 2B |
| K, B, C, D | .156" | .200" | .210"-.230" | 10-32 UNF 2B |
| S | .204" | .250" | .270"-.290" | 1/4-28 UNF 2B |
| M5 | .192" | .250" | .210"-.230" | M5 X .8 |
| M6 | .235" | .375" | .270"-.290" | M6 X 1 |

