

The **400 SERIES** provides easy assembly while maintaining excellent pressure and tensile capabilities. Originally created for semi-rigid tubing, this series is preferred for applications where tensile/pressure properties are not highly critical, or when ease of assembly is desired. The 400 Series expands the tubing 25% above its nominal ID.



Barb Size	Barb OD	Barb ID	Tube Internal Diameter		
			Dec.	Frac.	Metric
410	0.078	0.046	0.063	1/16"	1.6 mm
420	0.117	0.068	0.094	3/32"	2.4 mm
430	0.156	0.092	0.125	1/8"	3.2 mm
440	0.206	0.125	0.156	5/32"	4.0 mm
445	0.213	0.125	0.170	-	4.3 mm
450	0.234	0.137	0.188	3/16"	4.8 mm
460	0.313	0.184	0.250	1/4"	6.4 mm

The **500 SERIES** profile is composed of blended radii, giving it the distinct look. Each barb is designed to accommodate a range of tube sizes and tube types. Consideration should be given to flow restriction, pressure capability, and the force required for assembly of the tube.



Barb Size	Barb OD	Barb ID*	Tube Internal Diameter		
			Dec.	Frac.	Metric
004	0.102	0.060	0.063	1/16"	1.6 mm
007	0.129	0.076	0.094	3/32"	2.4 mm
013	0.164	0.096	0.125	1/8"	3.2 mm
025	0.208	0.122	0.156	5/32"	4.0 mm
035	0.264	0.155	0.188	3/16"	4.8 mm
055	0.335	0.197	0.250	1/4"	6.4 mm
065	0.425	0.250	0.312	5/16"	8.0 mm
N070	0.483	0.262	0.375	3/8"	9.5 mm
L070	0.483	0.251	0.375	3/8"	9.5 mm
T070	0.483	0.290	0.375	3/8"	9.5 mm
Y070	0.483	0.290	0.375	3/8"	9.5 mm
N080	0.613	0.333	0.500	1/2"	12.7 mm
L080	0.613	0.319	0.500	1/2"	12.7 mm
T080	0.613	0.356	0.500	1/2"	12.7 mm
Y080	0.613	0.362	0.500	1/2"	12.7 mm
N090	0.718	0.390	0.625	5/8"	16.0 mm
L090	0.718	0.374	0.625	5/8"	16.0 mm
T090	0.718	0.374	0.625	5/8"	16.0 mm
Y090	0.718	0.390	0.625	5/8"	16.0 mm
N100	0.853	0.465	0.750	3/4"	19.0 mm
L100	0.853	0.443	0.750	3/4"	19.0 mm
T100	0.853	0.447	0.750	3/4"	19.0 mm
Y100	0.853	0.492	0.750	3/4"	19.0 mm
N110	1.125	0.623	1.000	1"	25.4 mm
L110	1.125	0.600	1.000	1"	25.4 mm
T110	1.125	0.600	1.000	1"	25.4 mm
Y110	1.125	0.623	1.000	1"	25.4 mm

The **600 SERIES** barbs are designed for use with silicone, C-Flex® and PVC tubing sizes commonly used in biopharm and other applications. Tubing is expanded from 18% to 34% above its nominal ID to maintain a low profile and ease of assembly, and the straight barb stem facilitates use of recommended cable tie retainers or hose clamps.



Barb Size	Barb OD	Barb ID*	Tube Internal Diameter		
			Dec.	Frac.	Metric
630	0.188	0.085	0.125	1/8"	3.2 mm
655	0.335	0.181	0.250	1/4"	6.4 mm
670	0.490	0.296	0.375	3/8"	9.5 mm
680	0.625	0.403	0.500	1/2"	12.7 mm
690	0.762	0.499	0.625	5/8"	16.0 mm
6100	0.900	0.615	0.750	3/4"	19.0 mm
6110	1.180	0.804	1.000	1"	25.4 mm

The **700 SERIES** barb is designed for use with Nordson MEDICAL's XQ Series quick connect fittings. This unique single barb is available in sizes to fit the 1/4" (6.4 mm), 5/16" (7.9 mm) and 3/8" (9.5 mm) ID tubing sizes and materials commonly used in disposable and reusable medical equipment. Reinforced PVC, unreinforced PVC and polyurethane tubing materials work well with this barb style.



Barb Size	Barb OD	Barb ID	Tube Internal Diameter		
			Dec.	Frac.	Metric
755	0.329	0.204	0.250	1/4"	6.4 mm
765	0.398	0.245	0.312	5/16"	7.9 mm
770	0.455	0.302	0.375	3/8"	9.5 mm

The **900 SERIES** offers outstanding performance characteristics when used with flexible tubing. Tubing is expanded from 8% to 17% above its nominal ID. This barb provides high flow efficiency and excellent tensile strength. A hose clamp is recommended for this series.



Barb Size	Barb OD	Barb ID	Tube Internal Diameter		
			Dec.	Frac.	Metric
970	0.437	0.269	0.375	3/8"	9.5 mm
975	0.573	0.358	0.500	1/2"	12.7 mm

The **3200 SERIES** is designed for semi-rigid tubing and is preferred for applications where stiffer tubing, like Polyurethane and thicker PVC tubing with harder durometers, is generally used. The 3200 Series expands the tubing between 20% and 50% above its nominal inside diameter and is designed for use with Nordson MEDICAL's PQC Series quick connect fittings. This unique triple barb is available in sizes to fit the 1/8" (3.2 mm) and 1/4" (6.4 mm) ID tubing sizes and materials commonly used in medical device and diagnostics, chemical dispensing, industrial, and compression therapy applications.



Barb Size	Barb OD	Barb ID	Tube Internal Diameter		
			Dec.	Frac.	Metric
3230	0.188	0.059	0.500	1/8"	3.2 mm
3260	0.300	0.150	0.200	1/4"	6.4 mm