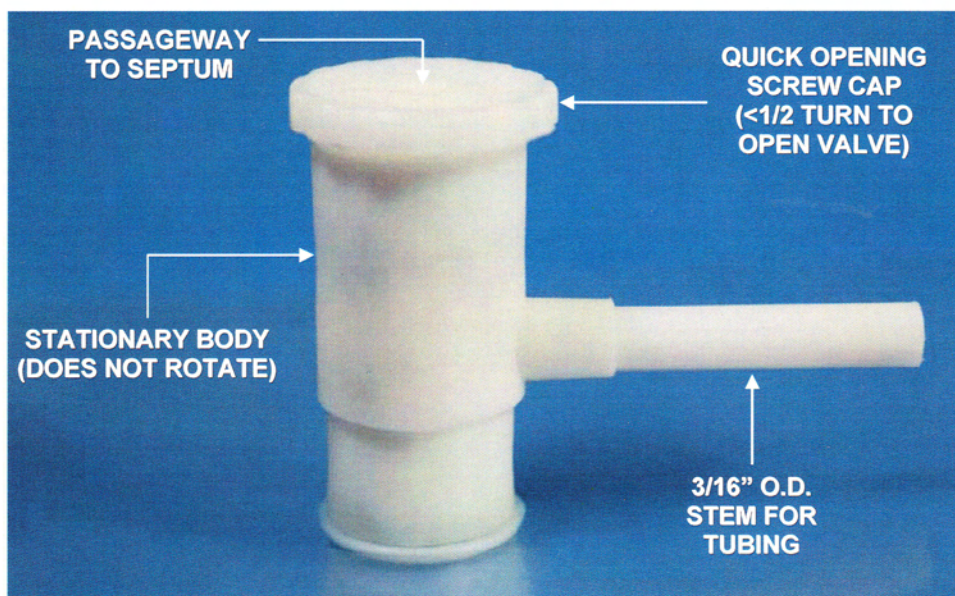


# OPERATING INSTRUCTIONS

## SCREW CAP COMBO VALVE



NOTE: VALVE BODY IS STATIONARY AND DOES NOT ROTATE.  
ONLY THE CAP TURNS.

**TO OPEN VALVE:** Use quick opening Screw Cap. Turn cap counter-clockwise less than 1/2 turn (Figure 1). Note: Opening cap more than 1/2 turn may result in leakage.

**TO CONNECT TUBING:** Push tubing over end of stem (Figure 2).

**TO CLOSE VALVE:** Turn cap clockwise until it stops (Figure 3).

**TO TAKE A SYRINGE SAMPLE:** Pierce septum and insert needle approx 3/4" into valve (Figure 4).

**TO REPLACE SEPTUM:** Remove screw cap from valve body. Insert a thin, unsharpened rod (I.E. a paper clip) into passageway and push out the orange-colored septum (Figure 5). Insert new septum into the valve cap with the shiny side facing the bag (Figure 6).



FIG. 1 VALVE OPEN

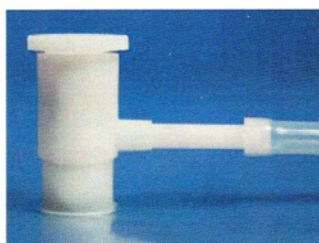


FIG. 2 TUBING  
CONNECTED

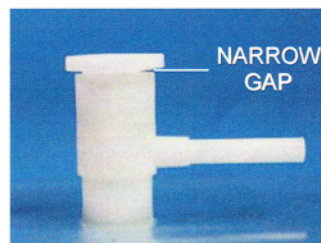


FIG. 3 VALVE CLOSED



FIG. 4 SYRINGE NEEDLE  
IN PASSAGEWAY

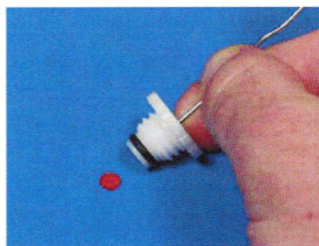


FIG. 5 REMOVING  
SEPTUM



FIG. 6 INSERTING NEW  
SEPTUM

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